



PERFECT  
ENGINEERING  
SERVICES

## INVERTED BUCKET STEAM TRAPS (Cast Iron)

### DESCRIPTION

Inverted bucket steam trap with all stainless steel internals. Best suited for equipment drains with medium to heavy condensate loads. Intermittent operation.

Size : DN 15, 20, 25, 40  
Connections : Screwed (NPT/BSPT/BSP)  
Limiting Conditions :

PMA: max allowable pressure	17.5 Bar (g)
TMA: maximum allowable temperature	220 °C
Maximum operating back pressure at the outlet should not exceed 90% of the inlet pressure	
Minimum diff pressure for satisfactory operation	0.1 Bar
Cold hydro test pressure	27 Bar (g)



Size : DN 15, 20, 25  
Connections : Screwed (NPT/BSPT/BSP)  
Limiting Conditions :

PMA: max allowable pressure	16 Bar (g)
TMA: maximum allowable temperature	220 °C
Maximum operating back pressure at the outlet should not exceed 90% of the inlet pressure	
Minimum diff pressure for satisfactory operation	0.1 Bar
Cold hydro test pressure	24 Bar (g)



\*Owing to continuous improvements, product specifications and dimensions are subject to change

### HEAD OFFICE:

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